

Addendum 01

With reference to the tender notification for **“Robot Assisted Cold Metal Transfer Equipment” (Tender Notification No: NITK/CRF/CMT/04, dated: 12/05/2020)**, please note the following changes:

1. Under **Tender Document, Annexure – H, Detailed Technical Specification, Sl. No. 10, Under welding table,**

- **“Flexible blinds” may be read as “Flexible blinds – 6 (As per AWS standards for given table specifications)”**
- **“System for fume extraction” may be read as “System for fume extraction: Fume extractor expected to have industrial standard rating i.e. remove 99% of fine particulates. Minimum 15Kgs of fine particulates accumulation per year/Three phase/2HP/Sound-Max 60dB.**
- **“Air compressor” may be read as “Air compressor - 30-40lpm @ 4bar”.**
- **“Power connection distributor” may be read as “Power connection distributor - As per the standard CMT setup and hassle-free drive-up ramp required for complex shape printing, loading and unloading”.**
- **“With integrated copper plat, gratings, drawer for clinkers, welding samples, wire quiver, work holding device” may be read as**
 - **“Copper plate, grating, drawers for clinkers, welding samples etc should be compatible to the given table and CMT usage.”**
 - **“Wire quiver: Min capacity-5Kg/240V/Temp 120DegC/150W”.**
 - **“Work holding device: Standard welding jigs compatible to specified welding table”.**

2. Under **Tender Document, Annexure – H, Detailed Technical Specification, Sl. No. 11, Under Robot,**

- **“Power: Three-Phase 200VAC to 240VAC” may be read as “Power: Three phase 200VAC to 240VAC or 3 phase 440v”.**

3. Under **Tender Document, Annexure – H, Detailed Technical Specification, Page No.37/38, Under Additional Mandatory Requirements,**

- **“AMC for two years after warranty period needs to be quoted. L1 will be calculated considering AMC period. Payment for CAMC will be done at the**

respective time” may be read as “**AMC for two years after warranty period needs to be quoted. L1 will be calculated considering AMC period. Payment for AMC will be done at the respective time**”.

4. Licenced Robot simulation softwares should be included with entire equipment.
5. Appropriate safety package (Welding goggles, gloves, apron etc.) must be supplied with the equipment.

It is decided to extend the Bid submission date by following dates

Last date for request tender document	: 14/07/2020, before 3.00 p. m.
Last date for Bid submission	: 14/07/2020 before 4.00 p. m.
Bid opening date	: 16/07/2020 @ 11.00 a.m.

Sd/-
Buyer
(Dr. A. S. S. Balan)

Sd/-
Chairman
Central Research Facility
NITK, Surathkal